

## SilcoTek's Corrosion Resistant CVD Coatings

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## The Challenge of Corrosion

- Aggressive process and sample media
- Harsh external environments

- Expensive maintenance and replacement
- Little room for failure



### SilcoTek's Solutions





Ceramic-like with full pH range resistance and mechanical durability





Excellent protection from acids, high temperatures, and oxidation



- 24 weeks of acidified salt spray per ASTM G85-A2
  - Total exposure time: 4,032 hours



Uncoated 316L



Silcolloy-coated 316L



Dursan-coated 316L



(continued from previous slide)

- Dursan-coated 316L SS is completely unaffected by 168 days of acidified salt spray
  - Even corrosion resistant duplex alloy 2205 showed moderate corrosion under these conditions



**Uncoated Duplex Alloy 2205** 



Dursan-coated 316L



- 4 weeks of pH-neutral salt spray (NaCl), then 24 weeks of acidified salt spray per ASTM G85-A2
  - Total exposure time: 4,704 hours



Uncoated 316L



Silcolloy-coated 316L



Dursan-coated 316L



(continued from previous slide)

- Dursan coating provides complete protection even after 196 days of cyclic salt spray exposure
  - Silcolloy shows minimal corrosion at coupon edges



Uncoated 316L



Silcolloy-coated 316L

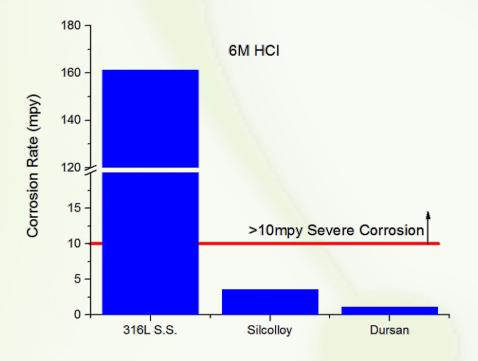


Dursan-coated 316L



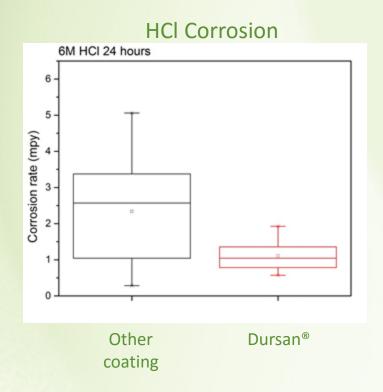
#### HCI

- > ASTM G31 Guidelines
- ➢ 6M HCl Acid Exposure
- ▶ 24 hrs at Room Temperature





### HCI



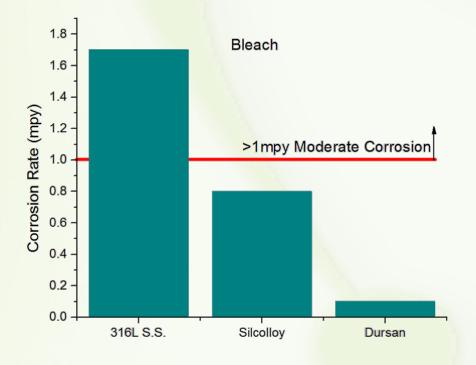


The solution containing Dursan-coated 316L SS shows no discoloration (corrosion) after the 24hr immersion test.



#### 15% Bleach

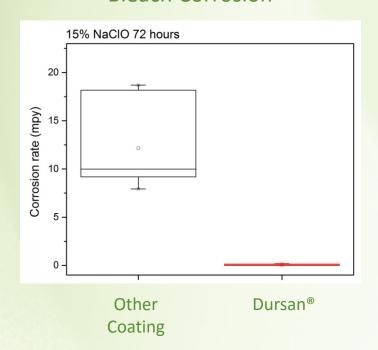
- > ASTM G31 Guidelines
- > 15% NaClO Exposure
- > 72 hrs at Room Temperature

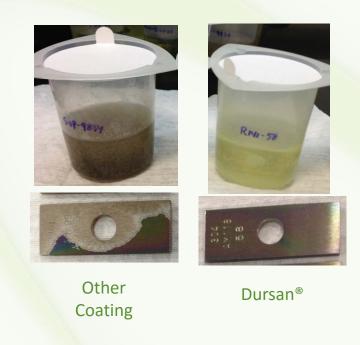




#### 15% Bleach

#### Bleach Corrosion

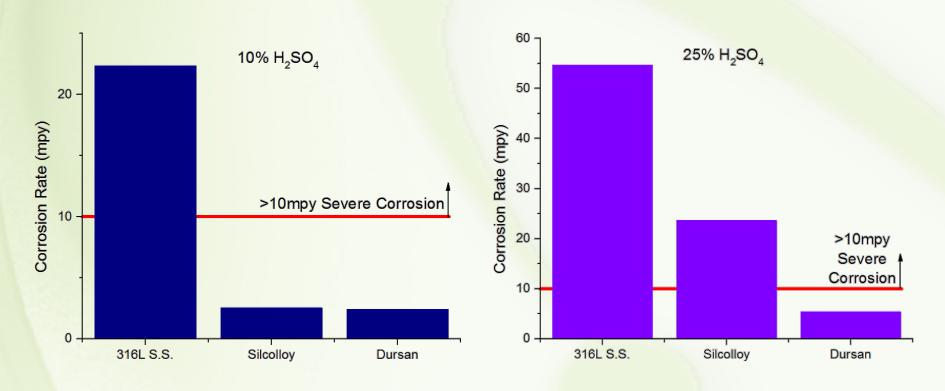






#### Sulfuric Acid

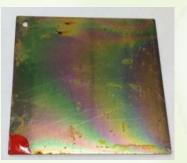
- > ASTM G31 Guidelines
- Sufuric Acid Exposure
- > 24 hrs at Room Temperature

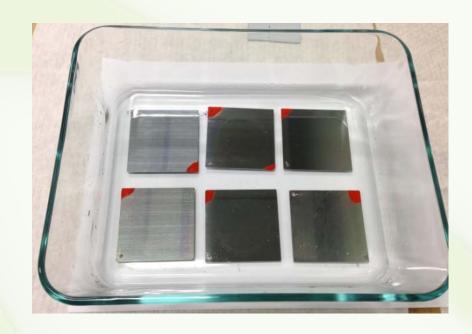




#### **Salt Water Immersion**





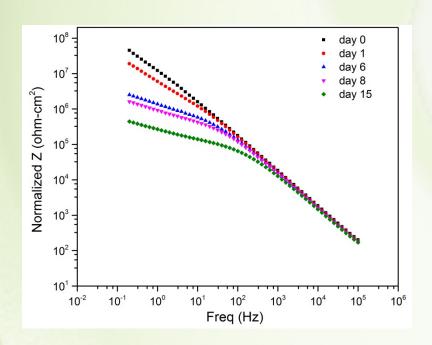


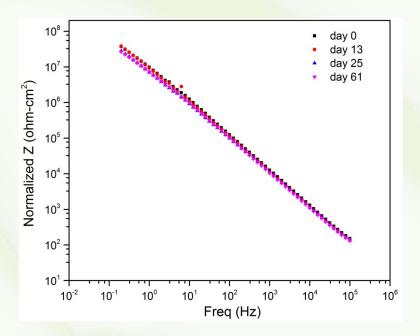
Dursan® Coating (right) shows no degradation in salt water after 60 days of exposure



#### Salt Water

Dursan® Coating (right) shows excellent dielectric stability in salt water after 60 days, providing an effective corrosion barrier on the substrate.







## **ASTM G48 B: Pitting and Crevice Corrosion**





### SilcoTek Coatings as a Solution

Cost-effective alternative to exotic metals

- Upgrade current components or easily install new, coated parts
- Advantages of CVD process: easily coats complex geometries; doesn't affect tolerances; environmentally benign

# Case Study: Turner Designs Hydrocarbon Instruments

See how <u>Turner Designs Hydrocarbon</u>

<u>Instruments</u> cut costs and increased
performance of their oil in water monitors
by using stainless steel coated by
SilcoTek's corrosion resistant surface
technology instead of exotic metals.

Download the case study ————





Download Now



#### Contact SilcoTek

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